

Op No	Operation	Serial No / Ship Unit	Containers	Job	Change Number	Quantity	Weight	Location	Container Type	Status	Container Note	Customer	Order	Shipper	Authorization Code
Part Total			1			2	0								
Part No: D5379-1 Revision: Bearpaw Clamp															
160	QC21-SA	S007222	1		CHG004	4	0	FG013		Tear Down					
Operation Total			1			4	0								
Part Total			1			4	0								
Part No: D5415-1P Revision: Mid Height Saddle															
100	Receive	S002076	1			4	0	ST		Tear Down					
Operation Total			1			4	0								
Part Total			1			4	0								
Totals			11			84	20								

Part Number: D117-1028-011 Rev: Description:				
Quantity	Name	Part No Revision	Operation Code	Disposition
Tear Down Serial No: F156571 to			Disassemble	
12	Bolt	AN4C11A	Start up Operation	Tear Down
8	Bolt	AN4C17A	Start up Operation	Tear Down
8	Radius Block	D2274	Start up Operation	Tear Down
8	Washer	D3456-1	Start up Operation	Tear Down
4	Cushion	D4012-3	Start up Operation	Tear Down
2	Bearpaw	D5377-1	Start up Operation	Tear Down
2	Bearpaw Wearplate Assembly	D5378-041	Start up Operation	Tear Down
4	Bearpaw Clamp	D5379-1	Start up Operation	Tear Down
20	Nut	MS21043-4	Start up Operation	Tear Down
12	Washer	NAS1149D0463J	Start up Operation	Tear Down

S007215

Linda Lacelle

From: Mario Poulin
Sent: Monday, November 06, 2017 3:40 PM
To: Lewis Brooks; Sylvie Larocque
Cc: Linda Lacelle; Marie Lajeunesse; Victoria Michaud-Febrile
Subject: RE: Order 1017

Lewis,

Your order is still at Quote status, needs to be released,

Linda,

I made the w/o for the D117-840-011 on my desk. We need to disassemble a D117-1028-011 to get the D5377-1. I did not do this part not sure how you did it last time.

Mario,

From: Lewis Brooks
Sent: Monday, November 06, 2017 6:29 AM
To: Sylvie Larocque <slarocque@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Mario Poulin <mpoulin@dartaero.com>; Victoria Michaud-Febrile <vmichaudfebrile@dartaero.com>
Subject: Order 1017

Hi,

Order 1017 ready. Please can we re-part number the D117-1028 bearpaws into D117-840.

Thanks
Lewis

✓ FT56571

Work Order ID 156571

Tuesday, January 31, 2017 12:56:24 PM

156571

Page 1

Item ID: D117-1028-011 Accept *N900040100* Setup Start *NS1*

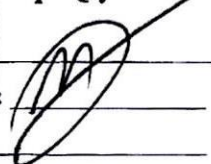
Revision ID: Stop *NS2*

Item Name: EC145T2 Bearpaws with Wearplates

Start Date: 2/13/2017 Start Qty: 2.00 *2* Cust Item ID:

Required Date: 2/24/2017 Req'd Qty: 2.00 *2* Customer:

Reference:

Approvals: Process Plan:  Date: JAN 31 2017 Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D117-1028	A								
110	Document Control	0.00							
110	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D117-1028-011 CHG001								
120	Pick Kit	0.00							
120	Memo	0.00							
Packaging									
Packaging									
130	QC4- 100% Inspect kits for completeness	0.00							
130	Memo	0.00							
QC									
Quality Control									

FEB 28 2017

2

28

MAR 01 2017

2

FEB 28 2017

28

28

MAR 01 2017

Work Order ID 156571

156571

Page 2

Tuesday, January 31, 2017 12:56:25 PM

Item ID: D117-1028-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: EC145T2 Bearpaws with Wearplates
 Start Date: 2/13/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/24/2017 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Packaging	0.00				2x	DAS 28 9-89	FEB 18 2017	
140	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D117-1028-011 Location: <u>F9013</u>								
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150	Memo	0.00							
QC									
Quality Control									

17/3/2 *[Signature]*
 MAR 01 2017

Picklist Print

Tuesday, January 31, 2017 12:56:30 PM

Page 1

Work Order ID: 156571

Parent Item: D117-1028-011

Parent Item Name: EC145T2 Bearpaws with Wearplates

156571

D117-1028-011

Start Date: 2/13/2017

Required Date: 2/24/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV: A 16.10.31 NEW ISSUE DD VERF: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 *D2274* Radius Block		Manufactured	No				Each	279.0000		16			
									**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		12							
				86855		12							
				ST006		267							
				152449		267							
D3456-1 *D3456-1* Washer		Manufactured	No				Each	114.0000		16			
									**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		7							
				25701		7							
				ST037		7							
				151938		7							
				ST038A		100							
				152842		50							
				154870		25							
				155548		25							

DAS
28
9-89

DAS
28
9-89

DAS
6
9-89

FEB 9 6 2017

DAS
27
9-89

DAS
6
9-89

FEB 28 2017

DAS
68
9-89

Picklist Print

Tuesday, January 31, 2017 12:56:30 PM

Page 2

Work Order ID: 156571

156571

Parent Item: D117-1028-011

D117-1028-011

Parent Item Name: EC145T2 Bearpaws with Wearplates

Start Date: 2/13/2017

Required Date: 2/24/2017

Start Qty: 2.00

Required Qty: 2.00

D4012-3

Manufactured No

Each

69.0000

D4012-3

Cushion

**

4 8

DAS DAS
6 17
9-89 9-89

FEB 28 2017

Location

Loc Qty

Loc Code

ST545

69

136912

6

142031

1

152927

12

153228

50

D5377-1

Manufactured No

Each

1.0000

D5377-1

Bearpaw

**

Q 4

DAS
6 MAR 11 2017
9-89 DAS
27 9-89

132572X3

Location

Loc Qty

Loc Code

ST438A

1

142032

1

D5378-041

Manufactured No

Each

0.0000

D5378-041

Bearpaw Wearplate Assembly

**

Q 4

DAS
6
9-89 DAS
27 9-89

127021

D5379-1

Manufactured No

Each

40.0000

D5379-1

Bearpaw Clamp

**

4 8

DAS
6
9-89
FEB 28 2017
DAS
6
9-89

Location

Loc Qty

Loc Code

st543

40

142034

5

142619

35

5
3

Tuesday, January 31, 2017 12:56:30 PM

Shop Packet Print

Page 2

Picklist Print

Tuesday, January 31, 2017 12:56:30 PM

Page 3

Work Order ID: 156571

Parent Item: D117-1028-011

Parent Item Name: EC145T2 Bearpaws with Wearplates

156571

D117-1028-011

Start Date: 2/13/2017

Required Date: 2/24/2017

Start Qty: 2.00

Required Qty: 2.00

AN4C11A

Purchased

No

Each

64.0000

**

12 24

FEB 28 2017

DAS

6

9-89

DAS

17

9-89

AN4C11A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

OVER002

30

m136602

30

ST344

34

m134370

34

AN4C17A

Purchased

No

Each

19.0000

**

8 16

FEB 28 2017

DAS

6

9-89

DAS

27

9-89

AN4C17A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

ST343

19

m134376

19

MS21043-4

Purchased

No

Each

1,109.000

**

20 40

FEB 28 2017

DAS

6

9-89

DAS

6

9-89

MS21043-4

Nut

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

17

m132803

17

OVER007

300

m136406

300

ST302

752

m136148

152

m136192

300

m136263

300

Tuesday, January 31, 2017 12:56:30 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

Tuesday, January 31, 2017 12:56:30 PM

Work Order ID: 156571

156571

Parent Item: D117-1028-011

D117-1028-011

Parent Item Name: EC145T2 Bearpaws with Wearplates

Start Date: 2/13/2017

Required Date: 2/24/2017

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

Each

3,068.000

h 24

NAS1149D0463.J

Washer

**

DAS

6

AS

7

FEB 28 2017

9-89

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA		80
	M134508	13
	M135056	67
ST260a		2000
	<u>M136665</u>	2000
ST263		988
	M136192	388
	M136263	600

24

Tuesday, January 31, 2017 12:56:30 PM

Shop Packet Print

Page 4